

Date: Wednesday, 19/12/2007 7:31:20 AM  
User: Linda Lacelle

**Process Sheet**

**Customer** : CU-DAR001 Dart Helicopters Services  
**Job Number** : 36440  
**Estimate Number** : 12608  
**P.O. Number** : *NA*  
**This Issue** : 19/12/2007 **S.O. No.** : *NA*  
**Prsht Rev.** : NC  
**First Issue** : *NA* **Type** : SMALL /MED FAB  
**Previous Run** : 35816  
**Written By** : \_\_\_\_\_  
**Checked & Approved By** : \_\_\_\_\_  
**Comment** : Est ,A06.12.18 New issue ec

**Drawing Name** : HINGE PANEL DOOR PUSH OUT WINDOW MOD KIT  
**Part Number** : D412709021  
**Drawing Number** : N/A  
**Project Number** : N/A  
**Drawing Revision** : C  
**Material** : *NA*  
**Due Date** : 19/12/2007 **Qty:** 4 **Um:** Each

**Additional Product**

Job Number:



**Seq. #:** **Machine Or Operation:** **Description :**

1.0 DC DOCUMENT CONTROL



**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-709-021 CHG001

*KS 07.12.19*

2.0 PACKAGING 1 PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1

Pick: Packing Kit

3.0 36440A HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT



**Comment:** Sub-Component HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT  
D412-709-023 qty1

4.0 D35433 HINGE PANEL DOOR PUSH-OUT FRAME



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

HINGE PANEL DOOR PUSH-OUT FRAME

batch: *35723*

*SP*

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



**Comment:** INSPECT 100% KITS FOR COMPLETENESS

*6.12.19 (44)*

6.0 PACKAGING 1 PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-709-021

Identify and Stock

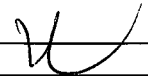
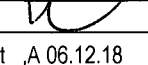
Location: *36440A PPP 3*

*Rev Draft 7/12/19 SP*

*(41)*

Date: Wednesday, 19/12/2007 7:33:46 AM  
User: Linda Lacelle

# **Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
<b>Job Number</b> : 36440A	
<b>Estimate Number</b> : 12609	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D412709023
<b>This Issue</b> : 19/12/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 35816A	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 19/12/2007 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est ,A 06.12.18 New issue ec	

## **Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



**Comment:** DOCUMENT CONTROL  
Photocopy bluefile and create labels per PPP D412-709-021 CHG001

*5/21/19*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1  
Pick: Packing Kit

3.0	D32371	Seal Retainer
-----	--------	---------------



**Comment:** Qty.: 6.3000 f(s)/Unit Total : 25.2000 f(s)  
Seal Retainer

\*\*\*Cut seal 72.00" long\*\*\*\*\* (D3237-1-0720)

Batch: 32825

*SP*

4.0	D32373	Seal Filler
-----	--------	-------------



**Comment:** Qty.: 6.3000 f(s)/Unit Total : 25.2000 f(s)  
Seal Filler

\*\*\*Cut seal 72.00" long\*\*\*\*\* (D3237-3-0720)

Batch: 32826

*11/2/19 SP (4X)*

Date: Wednesday, 19/12/2007 7:33:46 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT

Job Number: 36440A

Part Number: D412709023

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D35431

HINGE PANEL DOOR PUSH-OUT WINDOW



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

HINGE PANEL DOOR PUSH-OUT WINDOW

batch: 35722

6.0

D35611

WINDOW SEAL TOOL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

WINDOW SEAL TOOL

batch: 32210

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-709-021

Identify and Stock

Location: PPP 36440

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2007/12/19